

Work Order ID 110610

January-07-14 7:56:26 AM

110610

Page 1

Item ID: D412-760-211

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Baggage Compartment Protector

Start Date: 1/07/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/08/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D412-760

G

SP

0.00

100

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-760-211
CHG 001DAS
6
9-89

14/1/14

D

MCS 14-01-07

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1K

14-1-7

DAS
28
9-89DAS
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
6
9-89

14/1/14

D

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Page 2

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Accept

N900040100Setup Start ***NS1***

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-211

Location: 002

PPP rev: _____

12 DAS 14-1-28 8
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 14-01-29
14-01-28

Picklist Print

January-07-14 7:56:25 AM

Page 1

Work Order ID: 110610

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 1/07/14

Required Date: 1/08/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.17 AS PER ECN 12-652 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3628-1 Cupped Washer		Manufactured	No			110	Each	400.0000	36	36	DAS 32 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		10							
				83587		10							
				ST057		390							
				96822		390							
D3876-1 Protector - RH Fwd Wall		Manufactured	No			110	Each	1.0000	1	1	DAS 32 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST201B		1							
				94045		1							
D3876-3 Protector - Fwd Wall		Manufactured	No			110	Each	1.0000	1	1	DAS 26 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST201B		1							
				98856		1							
D3876-5 Protector - LH Wall		Manufactured	No			110	Each	0.0000	1	1	DAS 26 9-89		
D3876-7 Protector - Aft		Manufactured	No			110	Each	1.0000	1	1	DAS 26 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST201B		1							
				98857		1							
D3876-11 Protector - Floor		Manufactured	No			110	Each	0.0000	1	1	DAS 26 9-89		
D3876-9 Protector - RH Aft Wall		Manufactured	No			110	Each	0.0000	1	1	DAS 32 9-89		

Picklist Print

January-07-14 7:56:25 AM

Page 2

Work Order ID: 110610

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 1/07/14

Required Date: 1/08/14

Start Qty: 1.00

Required Qty: 1.00

D3876-13 Protector - Door Manufactured No 110 Each 1.0000 1 1 B94054 DAS 26 9-89

Location Loc Qty Loc Code

ST201B 1
97353 1

D3952-14 Placard Manufactured No 110 Each 9.0000 1 1 1X DAS 26 9-89

Location Loc Qty Loc Code

ST075 9
96838 9

MS27039-1-04 Screw Purchased No 110 Each 236.0000 36 36 1X DAS 26 9-89

Location Loc Qty Loc Code

ST305 236
124555 236

80-0049-89 Insert Purchased No 110 Each 2,403.0000 36 36 36x DAS 26 9-89

Location Loc Qty Loc Code

ST380 2403
123839 27
124303 51
124506 1
124720 1546
124747 250
124934 220
125402 113
125667 21
m125841 174

4x m125667

32x

DART AEROSPACE LTD.

DAS
6
9-89

REFERENCE ONLY

IIN-D412-760

Page 42 of 43

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: G
Date: 13.01.03